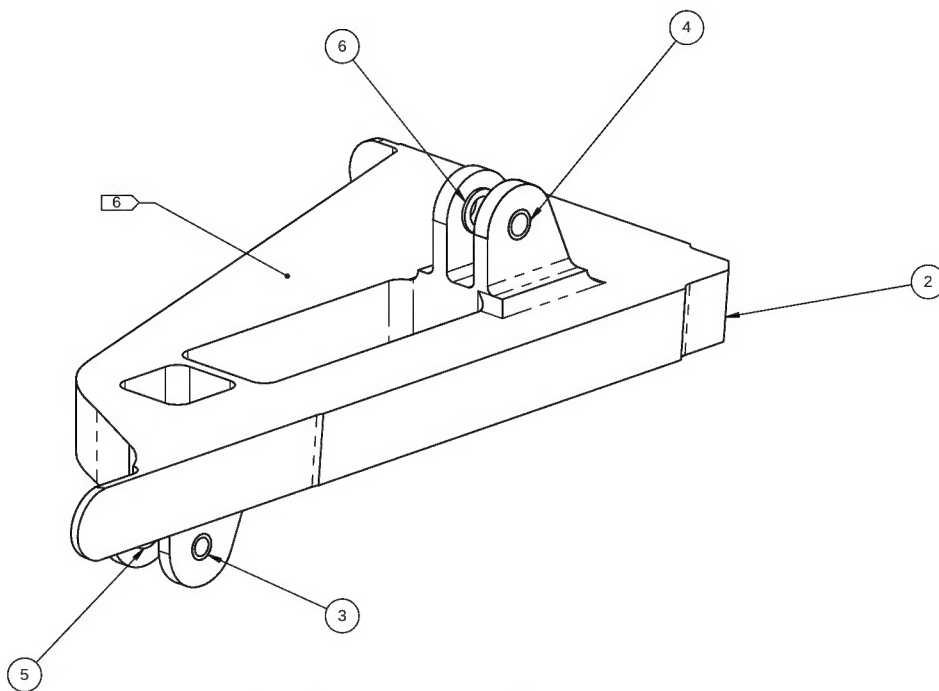


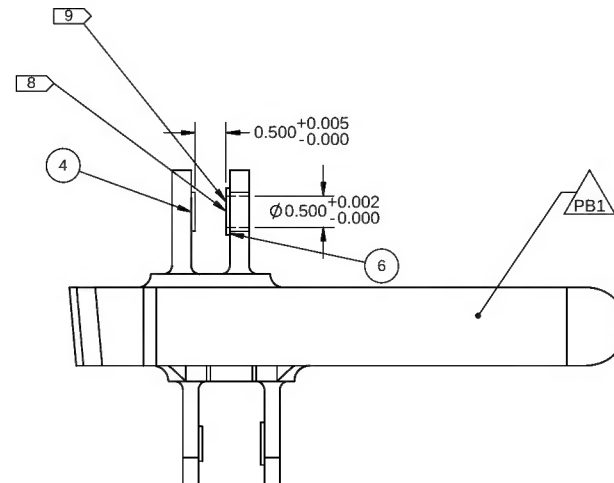
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4706-041	SUPPORT ASSEMBLY
2	1	E4706-1	SUPPORT BRACKET
3	1	NAS77A5-025	BUSHING
4	1	NAS77A6-031	BUSHING
5	1	NAS77A7-025	BUSHING
6	1	NAS77A8-031	BUSHING



**E4706-041 SUPPORT ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 3.93 lbs
- 8) REAM BUSHINGS (ITEMS 4 AND 6), AS REQUIRED TO MAINTAIN TOLERANCES
- 9) MACHINE BUSHING FACES (ITEMS 4 AND 6) AS REQUIRED TO MAINTAIN TOLERANCES



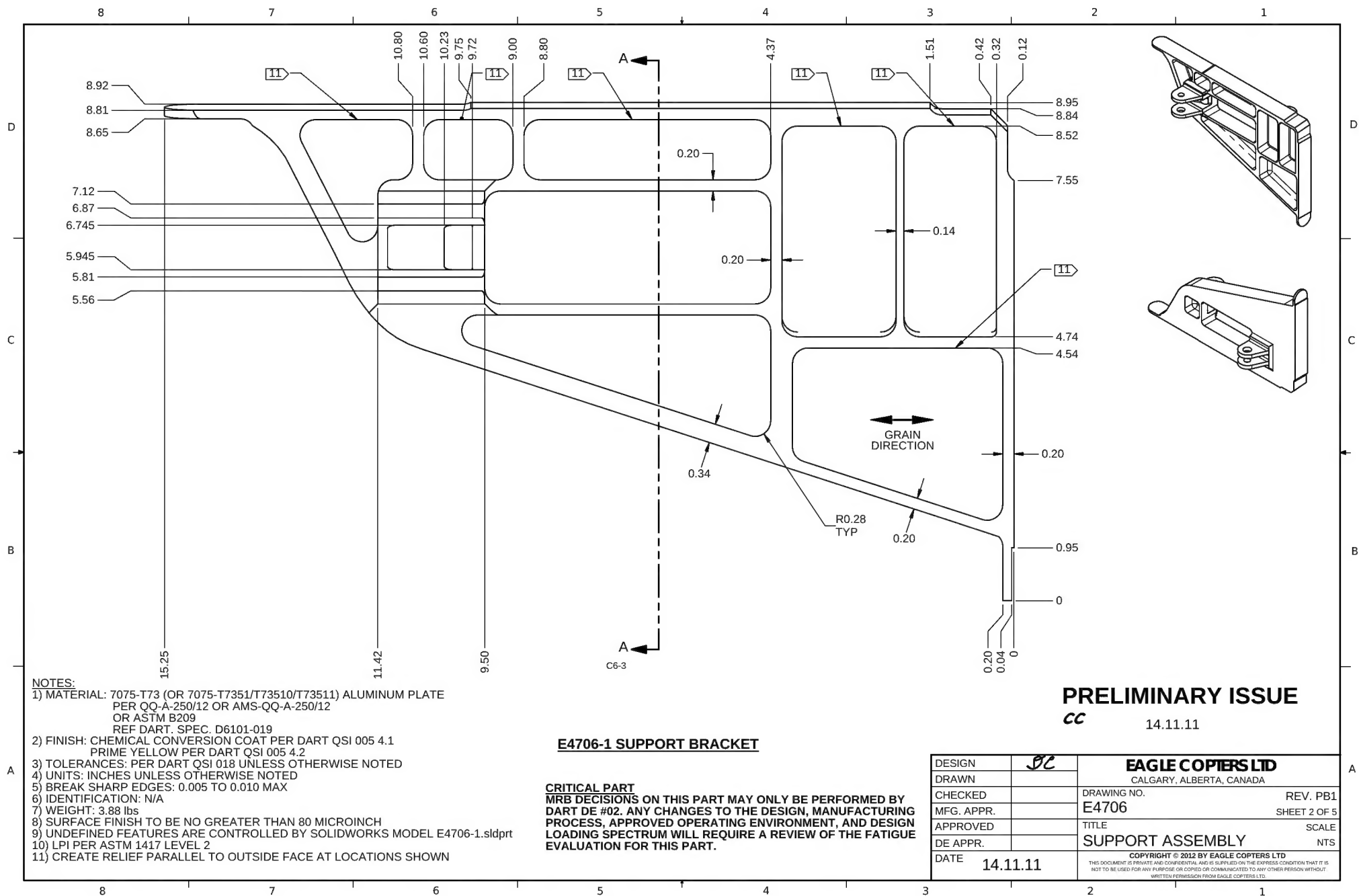
**E4706-041 SUPPORT ASSEMBLY  
RIGHT VIEW**

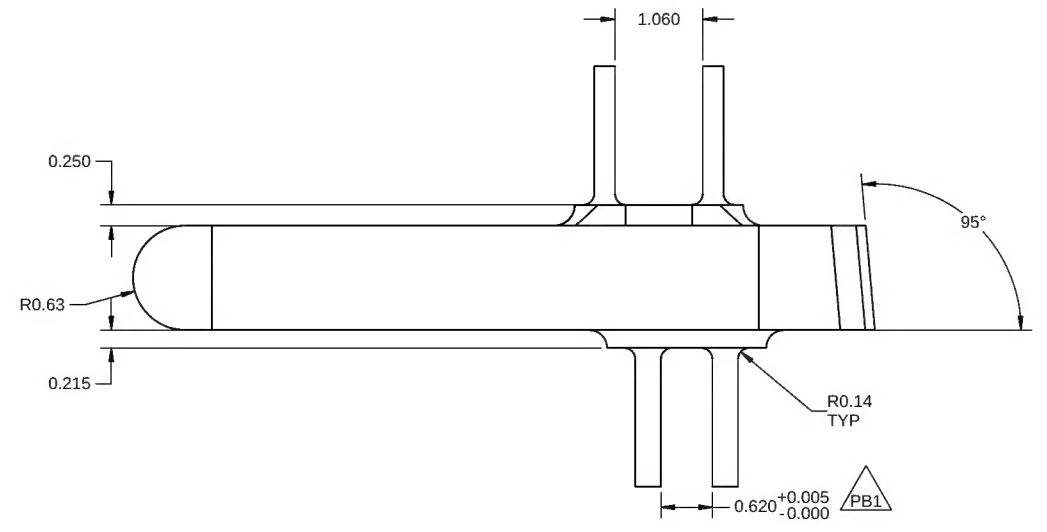
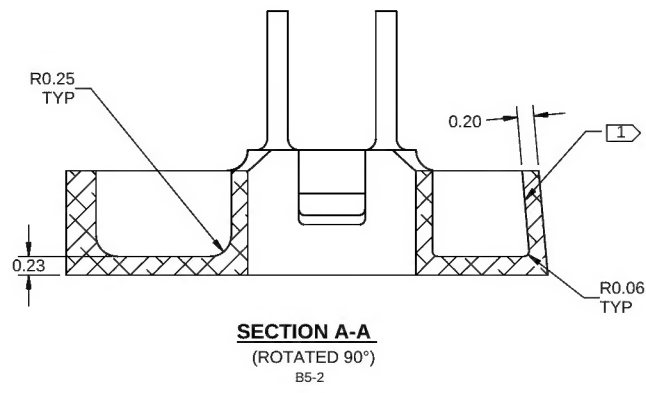
**PRELIMINARY ISSUE**

**CC**

14.11.11

PB1	ADDED RIGHT VIEW TO SHEET 1 ZN B2-1, CHANGED TOLERANCE ZN B2-3	CC	14.11.11
A	NEW ISSUE	DC	12.08.30
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	CC		
CHECKED	VS	DRAWING NO.	REV. PB1
MFG. APPR.	AI	E4706	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT ASSEMBLY	NTS
DATE	14.11.11	COPYRIGHT © 2012 BY EAGLE COPTERS LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	



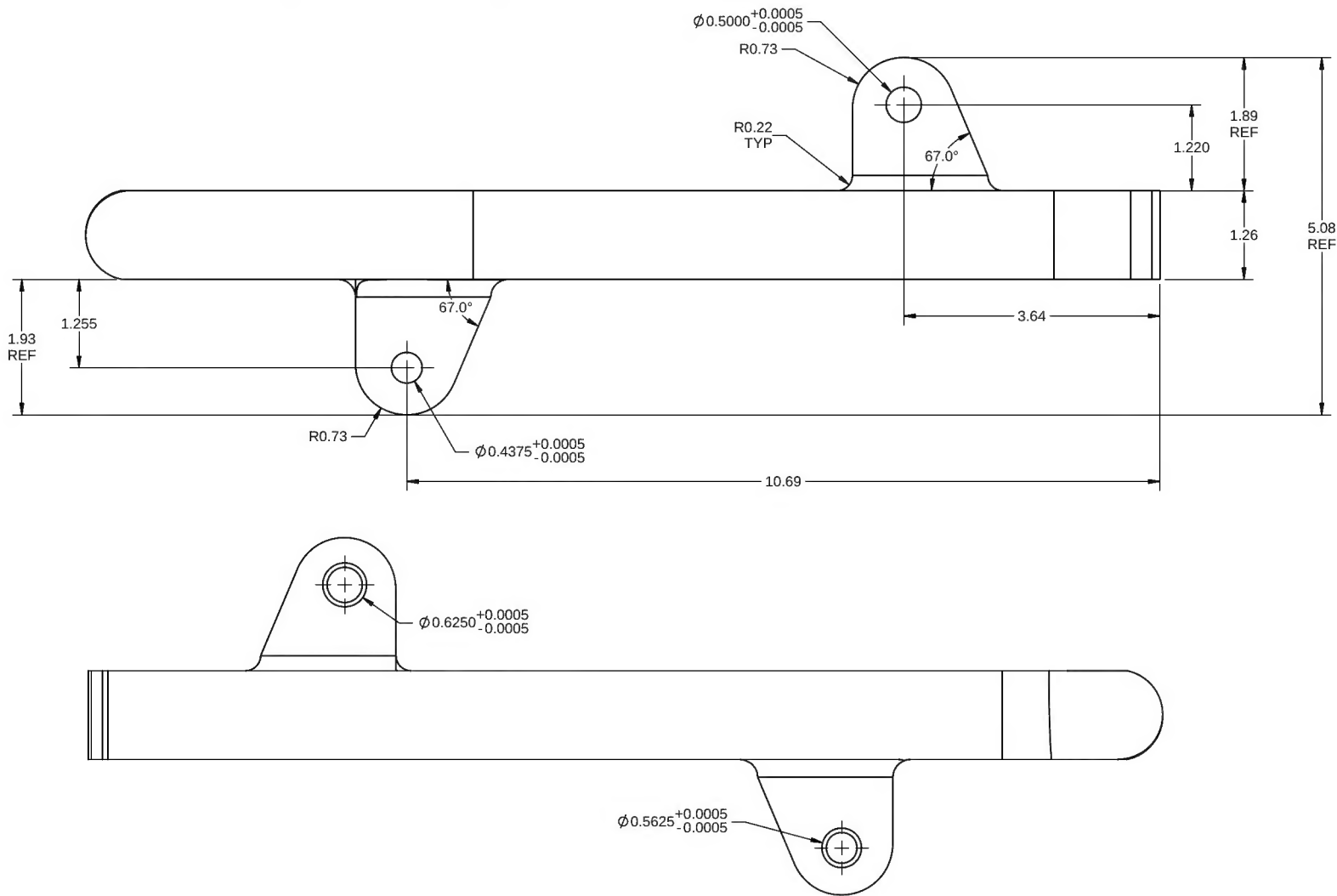


**E4706-1 SUPPORT BRACKET**  
**RIGHT VIEW**

**PRELIMINARY ISSUE**  
**CC** 14.11.11

NOTES:  
1) CREATE RELIEF PARALLEL TO OUTSIDE FACE AT LOCATION SHOWN

DESIGN	<i>SC</i>	<b>EAGLE COPTERS LTD</b>	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		<b>E4706</b>	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>SUPPORT ASSEMBLY</b>	NTS
DATE	<b>14.11.11</b>	<small>COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	



**PRELIMINARY ISSUE**  
**CC** 14.11.11

**E4706-1 SUPPORT BRACKET**  
**SUPPLEMENTARY VIEWS**

DESIGN	<i>SC</i>	<b>EAGLE COPTERS LTD</b>	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		<b>E4706</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>SUPPORT ASSEMBLY</b>	NTS
DATE	<b>14.11.11</b>	<small>COPYRIGHT © 2012 BY EAGLE COPTERS LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	

